Be),

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## PATENT CLAIMS

1. A heat insulating layer with a melt above 2500°C with a thermal expansion coefficient in excess of 8 x  $10^{-6}$  K<sup>-1</sup> and a sintering temperature greater than 1400°C

characterized in that

the heat insulating material has a perovskite structure of the general formula  $A_{1+r}$  (B'<sub>1/3+x</sub> B"<sub>2/3+y</sub>)O<sub>3+z</sub> in which

A = at least one element of the group (Ba, Sr, Ca, Be),
B' = at least one element of the group (Mg, Ca, Sr, Ba,

B" =at least one element of the group (Ta, Nb), and 0.1 < r, x, y, z < 0.1;

or the heat insulating material has the perovskite structure of the general formula  $A_{1+r}$  (B'<sub>1/2+x</sub> B"<sub>1/2+y</sub>)O<sub>3+z</sub> in which:

A = at least one element of the group (Ba, Sr, Ca, Be),

B' = at least one element of the group (Al, La, Nd, Gd, Er, Lu, Dy, Tb)

B" =at least one element of the group (Ta, Nb), and 0.1 < r, x, y, z < 0.1.

2. A heat insulating material according to claim 1 in which the heat insulating material has a composition wherein r = x = y = z = 0.

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- 3. The heat insulating material according to one of the preceding claims 1 to 2 with a composition of the formula  $Ba(Mg_{1/3}Ta_{2/3})O_3$ .
- 4. The use of the heat insulating material according to one of claims 1 through 3 as a heat insulating coating on the surface of the component.
- 5. The use according to the preceding claim 4 in which between the component and the heat insulating component one or more intermediate coatings of ceramic glass or metallic material is provided.
- 6. The use according to the preceding claim 5 wherein between the component and the heat insulating layer, a MCrAlY alloy is provided where M = Co, as Ni material for the intermediate layer.
- 7. The use according to the preceding claim 5 in which between the component and the heat insulating layer a (platin-) aluminide layer is provided for an intermediate layer.

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- 8. A method of making a heat insulating material according to one of claims 1 to 3 characterized in that the starting material is provided as carbonates and/or oxides corresponding to the aforedescribed stoichiometry in a mixture and this mixture is subjected to a solid state reaction whereby the heat insulting material thus produced has the corresponding stoichiometry and the perovskite structure.
- 9. The method according to claim 8 wherein the mixture is so formed that the perovskite produced by the solid state reaction has a composition according to the formula  $A_{1+r}$  (B'<sub>1/3+x</sub> B"<sub>2/3+y</sub>)O<sub>3+z</sub> or according to the formula  $A_{1+r}$  (B'<sub>1/2+x</sub> B"<sub>1/2+y</sub>)O<sub>3+z</sub> with 0.1 < r, x, y, z < 0.1.
- 10. The method according to claim 8 or claim 9 characterized in that the mixture is so made that the perovskite after the solid state reaction has a composition according to the formula  $A_1$  (B'<sub>1/3</sub> B"<sub>2/3</sub>)O<sub>3</sub> or according to the formula  $A_1$  (B'<sub>1/2</sub> B"<sub>1/2</sub>)O<sub>3</sub>.